

International Metrology Interoperability Summit March 28, 2006

Joe Schafer

Chairman of AIAG Common Data Formatting Group



Mission Statement

Define and document the data format and content requirements for dimensional inspection results for reporting and database applications.



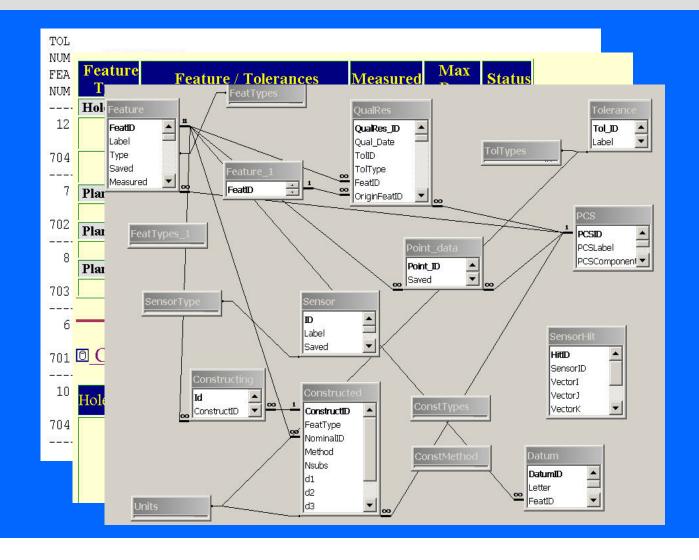
Traditional Tolerance Domain www.dmlspec.org



International Metrology Interoperability Summit March 28, 2006



Current Formats



Text
HTML
Database





- Easy Integration
- Open Format
- WEB Friendly
- Database Friendly



Status

- Harmonized with DMIS
- Harmonized with AP219
- NIST developed a conformance verification utility
- Over 100 hours of committee review.
- Used in production at DaimlerChrysler, BAE, Mayflower Aerospace, Ducommun Inc.



Progress

- First meeting November 2001
- Version 2.0 released March, 2002
- <u>www.dmlspec.org_launched October</u>, 2002
- Test suite defined October, 2002
- NIST started conformance utility September 2003
- Version 2.1 Draft released November 2003
- Version 2.1 release February 2004
- Live demonstration at Quality Expo, June 2004
- Live demonstration at IMTS, Sept 2004
- 2005 was a standards vacation
- Last meeting was 22 March, 2006
- Next meeting 26 April, 2006

International Metrology Interoperability Summit March 28, 2006



2006 Agenda

- Release next version
 - This includes about 10 fixes and enhancements
- Perform DML usage and support survey
- Improve documentation